## WHO IS KAISER OPTICAL SYSTEMS?



- Formed in 1979, as a division of Kaiser Aerospace and Electronics.
- Headquarters in Ann Arbor, MI, USA
- Became a Division of Rockwell Collins, Inc in 2000.
- Our historical Expertise is in the area of holographic optical technology.





# WHO IS KAISER OPTICAL SYSTEMS?



- Since 1990, KOSI has been a major supplier to the Raman community.
- The Spectroscopic Products Division represent the largest single division of KOSI.
- We are Global having offices or representation in North America, Caribbean, Europe, and Asia.















#### More About Kaiser ....

Kaiser is an engineering development and manufacturing firm with over 30 US Patents on Raman Instrumentation / Applications (25 current).

The most recent patent was issued for the AirHead<sup>TM</sup> gas-phase process Raman probe.

Kaiser first to deploy Raman system's for 24/7 process control - in early 1990's. Now the ATEX certified *RAMANRXN3* is being used in validated applications worldwide.

Raman Expertise widely recognized (both Kaiser's and individual employee's):

- Authored USP general chapter on Raman 1120.
- Authored two books on Raman and Raman Applications.
- Chair ASTM E13.08 (Raman).
- Chair Spectroscopy & Imaging Group CPAC.
- Participate in ASTM E55 (PAT).
- Participate as founding members in IFPATma (PAT).
- Organize various scientific meetings involving Raman.
- Reviewers for numerous scientific Journals.





### Kaiser Technology Introductions 1990-99

- 1991 Holographic Notch Filter
- 1992 Holographic Laser Bandpass Filter
- 1993 HoloSpec f/1.8i Imaging Spectrograph
- 1994 HoloProbe Process Raman Analyzer
- 1994 HoloPlex Volume Phase Transmission Grating
- 1995 Universal Fiber Optic Probehead
- 1996 Confocal Raman Microscope
- 1997 Internal Calibration Option for Raman Products
- 1997 Immersion Probe Optics
- 1998 Raman Calibration Module and Calibration Transfer
- 1999 RAMANRXN SYSTEMS Analyzers / HL5000R Modular Systems

A HISTORY OF MEETING THE MARKET'S NEEDS & CHALLENGES!





#### Kaiser Technology Introductions 2000- Present

```
2000 – Invictus NIR Laser
2000 – HoloReact and HoloMap Software
2001 – MR Probe / Pilot Probe Line of Process Probes
2002 – HTS System for Wellplate Analysis
2003 – MRA analyzer, and Pilot-E Probe Line
2004 – RAMANRXN3 Classified Raman Analyzer and Invictus 532 nm Laser
2005 – RAMANRXN3L Laboratory Analyzer
2006 – PhAT System for Representative Solid-State Analysis and ATEX certification
2007 – RAMAN WORKSTATION
2007 – iC Raman V2.0
2008 – AirHead Gas-phase Probe Head
2008 – Transmission analysis for the RAMAN WORKSTATION
2008 – iC Raman V3.0
2009 – RAMANRXN4 Gas-phase Raman analyzer
2009 - RAMANRXN4 Gas-phase Raman analyzer
```

#### A HISTORY OF MEETING THE MARKET'S NEEDS & CHALLENGES!





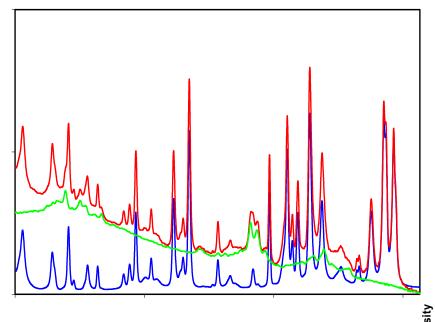
### Why Raman?

- Composition and Structural Information with Fiber Optic Sampling – the specificity of mid-IR, but with the ease of use of near-IR
- 2. Raman is a specific and selective technique providing well resolved information leading to... BETTER PROCESS UNDERSTANDING
- Flexible sampling (remote sampling)
- 4. In-situ *Eliminate Grab samples*, Sampling through containers
- 5. Measurement of various types of samples (liquids, slurries, pastes, solids, powders, etc.)
- 6. Ease of use <u>no longer requires an expert</u>





## Why Raman? – Chemical Specificity

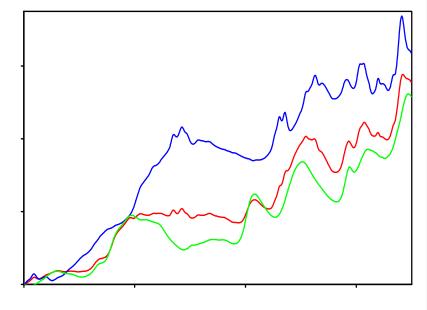


Raman Shift (cm-1)

90 mg Tablet
Avicel Powder (Excipient)
Acetaminophen Powder (API)

**Majority of signal from Crystalline API** 

#### **Majority of signal from Excipient**



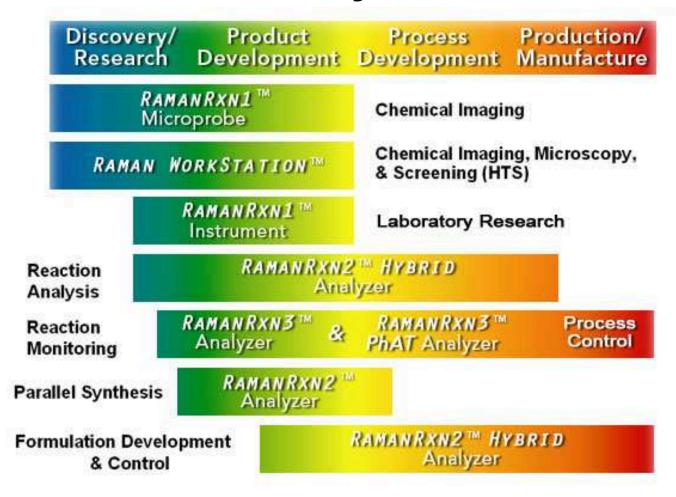
Wavelength (nm)



Relative Intensity



# Your Products Lifecycle - where can Kaiser Raman Analyzers Provide Value







# Why choose *RAMANRXN SYSTEMS*Analyzers?

- Optimized System Development from Kaiser Controlled Components
- Fiber Optic Flexibility
- Proven Analyzer Track Record in the Laboratory and Plant (13 Years, Reliable 24/7 Operation)
- Demonstrated Successful Calibration Protocols and Transferability Lab-to-Plant
- > Product Developed with Years of Tier 1 Customer Feedback
- > Fast, reproducible, reliable
- ➤ More than 600 spectrographic units in the field
- Your Team of Raman Installation Experts!



